

SX4™ TRAY FAN BOX

Bend Radius:

Bend Angle "a" (degrees) = 90
 Thickness "T" (inches) = .0453
 Inside Bend Radius "R" (Inches) = .03125
 Bend Allowance (Sheet Metal Change in Length Due To Bending Operation) = 0.081
 .081 (2.05 mm) allowance for material bend radius

